

24 Series PowerArm with Melservo drives

Servo tuning parameters;

	P25	P26	P27	P28	P29	P30
X	50	250	50	700	700	980
Y	50	250	50	500	500	980
Z	50	250	50	100	178	980

Changing Parameters;

Press the MODE button until P23 appears on the display.

Press the UP button until P25 appears on the display.

Press the SET button twice. The display should blink.

Press the UP or DOWN button until the correct number appears on the display.(see table)

Press the SET button once to save the new value. The display should stop blinking

Press the UP button to continue to the next setting.

When complete, press the mode button to return to the start page. (CL)